

## **By \FAlumanate**

# **Steel Composite Specification Sheet**

#### PRODUCT DESCRIPTION

AmeraCore steel composite uses a polyethylene core with galvanized steel facers on each side. AmeraCore steel composite is an ultra-smooth, maintenance-free and long-lasting product that is excellent for all types of printing, painting, mounting and vinyl wrapping. Available in digital and dry erase

#### **TOLERANCES**

Thickness  $\pm 0.2 \text{ mm}$ Width  $\pm 2 \text{ mm}$ Length -0/+4 mmDiagonal  $\pm 5 \text{ mm}$ Steel Thickness  $\pm 0.02 \text{ mm}$ Thermal Expansion 2.4 mm/m

@ 100°C Temp Difference

#### PANEL DIMENSIONS

Panel Thickness 3mm Steel Thickness .010

Standard Sizes 48"x96", 48"x120"

Weight - lbs/ft $^2$  3mm 1.42

### **TECHNICAL PROPERTIES**

 $\begin{array}{c} \underline{3mm} \\ \text{Rigidity - kNcm}^2/\text{m} & 2700 \\ \text{Flexural Module - Mpa} & 25000 \\ \text{Heat Coefficient - W/m}^2\text{K} & 5.61 \\ \end{array}$ 

Steel Treatment Zinc Galvanized

E-module - N/mm² 70.000
Penetrating Strength - KN 26
Shear Strength - Mpa 76
Core, Black PE - g/cm³ 0.92

Flammability BS476 Part 6: Class 0, Part 7: Class 1

## SURFACE PROPERTIES

Paint Thickness20μm - Enhanced Digital PolyesterAcid ResistanceImmerse surface in 2% HC1 for 48h

no change

Alkali Resistance Immersed surface in 2% NaOH for

24hrs without change

Oil Resistance Immersed surface in 20# engine oil

for 24hrs without change

Solvent Resistance Cleaned 100 times with Dimethylbenzene without change

Gloss Value 35% Matte / 95% Gloss

(Tolerance ± 5%)

Pencil Hardness >HB

Temperature Resistance  $-50^{\circ}\text{C to} + 90^{\circ}\text{C}$ Color Variation  $5 \text{ year } \Delta \text{E } 3$ Chalking 5 year index 8Outdoor Durability 5 year warrantyIndoor Durability 10 year warranty

We believe the information on this product to be accurate. However, since we cannot anticipate or control the conditions under which this information or our products may be used, we cannot guarantee results obtained through their use. Tests of ourproducts should be made by users to determine the suitability of these products for a specific purpose.



